



SGT-9000 Double Wide Series Owners Manual



standardautolift.com

IMPORTANT SAFETY INSTRUCTIONS

Carefully remove the banding, stretch film or pallet wrap and other packing materials. **CAUTION!** Be careful when cutting steel banding material as items may become loose and fall causing damage or injury. Inspect the lift and all components for any signs of concealed shipment damage or shortages. Remember to report any shipping damage to the carrier and make a notation on the delivery receipt. When this equipment is shipped, responsibility passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser with the transportation company at the time shipment is received.

Check the voltage, phase and proper amperage requirements for the motor shown on the motor plate. **Wiring should be performed by a certified electrician only.** Danger! The power unit used on this lift contains high voltage. Disconnect power at the before performing any service or repairs. Starting Capacitors can store charge. Guard against electric shock. This electric motor and controls must be grounded while to protect the operator from electric shock. Never connect the green wire to a live terminal. This is for ground use only. Read this manual carefully and completely until you understand all safety warnings & procedures before attempting to install, maintain or operate this lift. **We recommend that professional lift personnel install and maintain this equipment.**

READ THESE SAFETY INSTRUCTIONS ENTIRELY!

Always lock the lift before going under the vehicle. Never allow anyone to go under the lift when raising or lowering.

INSPECT your lift daily. Never operate if it malfunctions or if it has broken or damaged parts. Repairs should be made with original equipment parts. **ATTENTION! LOOK OUT!** Routine check of safety latch system is very important - the discovery of device failure before needed could save you from expensive property damage, lost production time, serious personal injury and even death.

Operating controls are designed to close when released. Do not block open or override them.

NEVER overload your lift. Manufacturer's rated capacity is shown on nameplate affixed to the lift. **ALWAYS** know the gross weight of vehicle.

NEVER use the lift to raise one end or one side of vehicle.

NEVER raise vehicle with anyone inside it. No one should be in the lift area during operation. No riders allowed on this lift. The equipment described in this manual is neither designed nor intended for any application alone or in conjunction with any other equipment that involves the lifting or moving of persons.

ALWAYS keep lift area free of obstructions, grease, oil, trash and other debris.

Before lowering lift, be sure tool trays, stands, etc. are removed from under vehicle. Release locking devices before attempting to lower lift.

Care must be taken as burns can occur from touching hot parts.

Adequate ventilation should be provided when working on internal combustion engines.

Use only manufacturer's recommended attachments.

KEEP HANDS AND FEET CLEAR. Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.

GUARD AGAINST ELECTRIC SHOCK. This lift must be grounded while in use to protect the operator from electric shock. Never connect the green power cord wire to a live terminal. This is for ground only.

DANGER! The power unit used on this lift contains high voltage. Disconnect power at the receptacle before performing any electrical repairs. Secure plug so that it cannot be accidentally plugged in during service.

WARNING! RISK OF EXPLOSION. This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors. This machine should not be located in a recessed area or below floor level.

MAINTAIN WITH CARE. Keep lift clean for better and safe performance. Follow manual for proper lubrication and maintenance instructions. Keep control handles and/or buttons dry, clean and free from grease and oil.

STAY ALERT. Watch what you are doing. Use common sense. Be aware.

CHECK FOR DAMAGED PARTS. Check for alignment of moving parts, breakage of parts or any condition that may affect its operation. Do not use lift if any component is broken or damaged.

NEVER remove safety related components from the lift. Do not use lift if safety related components are damaged or missing.

ALWAYS wear safety glasses. Every day eyeglasses only have impact resistant lenses. They are not safety glasses.

READ AND UNDERSTAND ALL SAFETY WARNINGS & PROCEDURES BEFORE OPERATING LIFT.

POST THESE SAFETY TIPS WHERE THEY WILL BE A CONSTANT REMINDER TO YOUR LIFT OPERATOR. FOR INFORMATION SPECIFIC TO THE LIFT, ALWAYS REFER TO THE LIFT MANUFACTURER'S MANUAL.

TRACK RATING

Length of runways: 180"

Min. wheelbase @ rated capacity: 115"

Min. wheelbase @ 75% capacity: 100"

Min. wheelbase @ 50% capacity: 85"

Min. wheelbase @ 25% capacity: 70

Length of runways: 160"

Min. wheelbase @ rated capacity: 105"

Min. wheelbase @ 75% capacity: 90"

Min. wheelbase @ 50% capacity: 75"

Min. wheelbase @ 25% capacity: 60

Improper installation can cause accelerated wear, resulting catastrophic failure which may cause property damage and / or bodily injury. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied, resulting from improper installation or use of this product. Read this installation manual in its entirety before attempting to install or operate the lift.

SELECTING SITE: Before installing your new lift, check the following.

OVERHEAD OBSTRUCTIONS: The area where the lift will be located should be free of overhead obstructions such as heaters, building supports, electrical lines etc.

FLOOR REQUIREMENTS: Visually inspect the site where the lift is to be installed and check for cracked or defective concrete. This lift must be installed on a solid level concrete floor with no more than 2 degrees of slope. A level floor is suggested for proper installation and level lifting. If a floor is of questionable slope, consider a survey of the site and/or the possibility of pouring a new level concrete slab. This lift is designed to be installed on a minimum of 4" thick, 3500 psi, steel reinforced concrete. Do not install this lift on asphalt, wood, or any other surface other than described. This lift is only as strong as the foundation on which it is installed.

DO NOT install this lift outdoors unless special consideration has been made to protect the power unit from weather conditions.

DO NOT begin installation with lift close to wall. It is necessary to leave adequate clearance for installing safety linkage rods. Allow 60" for clearance. (See Fig. 1)

NOTE The power unit can be place in one of two locations, front left or rear right (See Fig. 1)

Unpacking: Unpacked the lift close to the installation site. Open the small bolt / parts box, and arrange the components of your lift so that every part is visible and easy to identify. Review your packing list and assembly drawing to verify that you have all the parts.

Layout a chalk line on the floor following the floorplan (See Fig. 1).

Stand the columns in place making sure to position the power unit mounting bracket at the correct location and the lock blocks facing outward.

TOOLS RECOMMENDED

- Rotary Hammer Drill Or Similar (If Anchoring)
- 3/4" Masonry Bit (If Anchoring / Not required)
- Hammer
- 4 Foot Level
- Open-End Wrench Set: 7/16" - 1-1/8"
- Socket And Ratchet Set: 7/16" - 1-1/8"
- Hex-Key / Allen Wrench Set
- Medium Crescent Wrench
- Medium Pipe Wrench
- Crow Bar
- Chalk Line
- Medium Flat Screwdriver
- Tape Measure: 25 Foot Minimum
- Needle Nose Pliers

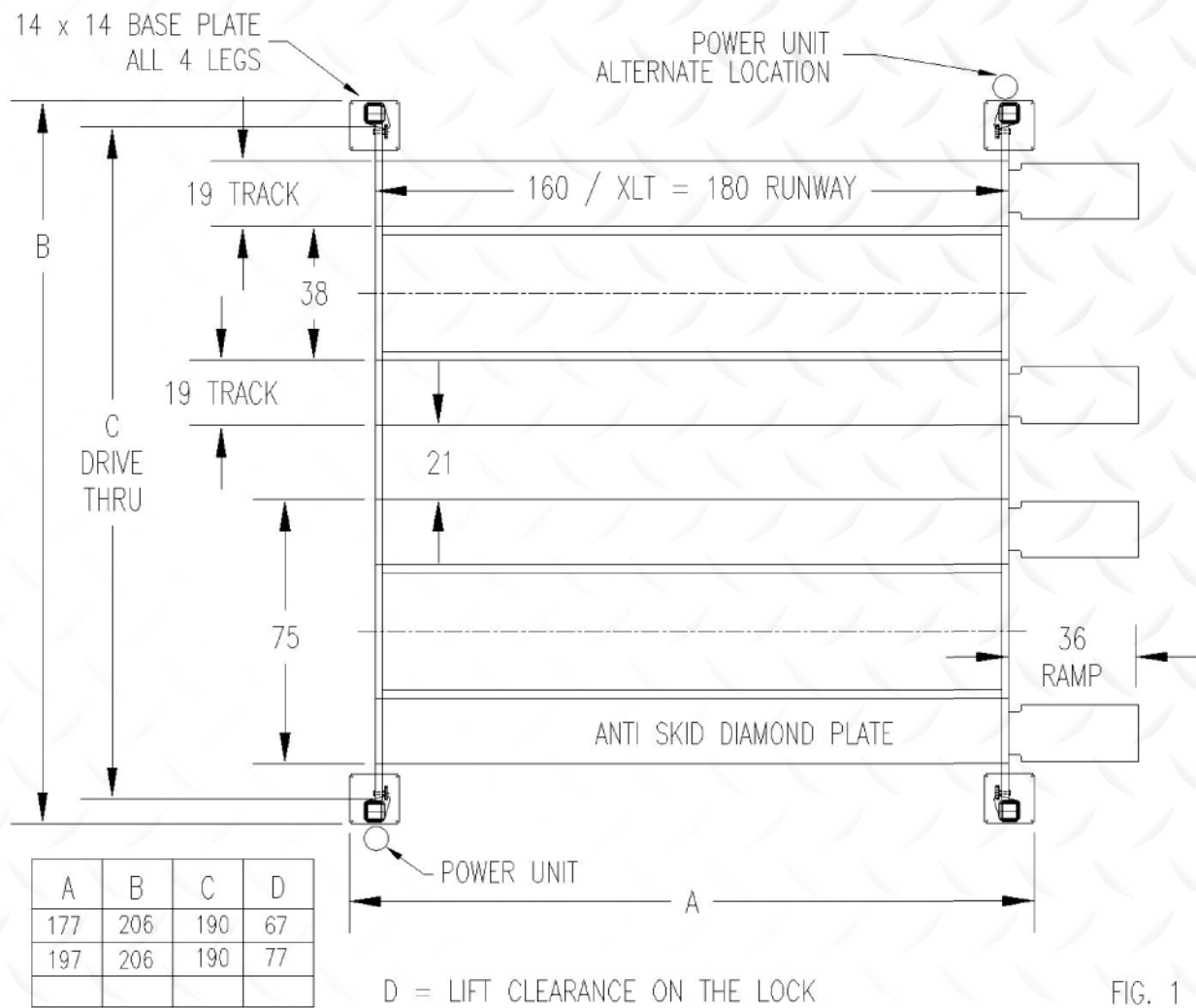


FIG. 1

COLUMN & CROSSRAIL INSTALLATION

Lay down rear columns. Position the crossrail at the top of the two columns. Both cross rails are the same. Slide the crossrail over the column. Insert white plastic corner sliders and clip in place - one corner slider is notched for latch – this must be aligned with the latch. (See Fig. 5) The safety latch must be positioned with bevel side to the leg top, and safety latch facing towards the outside of the lift when you stand the columns back up. Manually open the safety latch device on each side of the crossrail and slide the crossrail down until it rests on the safety lock position closest to the floor. (See Fig.2) Repeat the procedure for the remaining columns and crossrail. Stand the assembled columns up in the positions indicated on the floor plan. Position the two column assemblies 170 1/2" apart for the GC-7. Measure the distance from the outside of the column baseplates, so that the measurement includes the column baseplates. (See Fig.2)

TYPICAL CAP ASSEMBLY

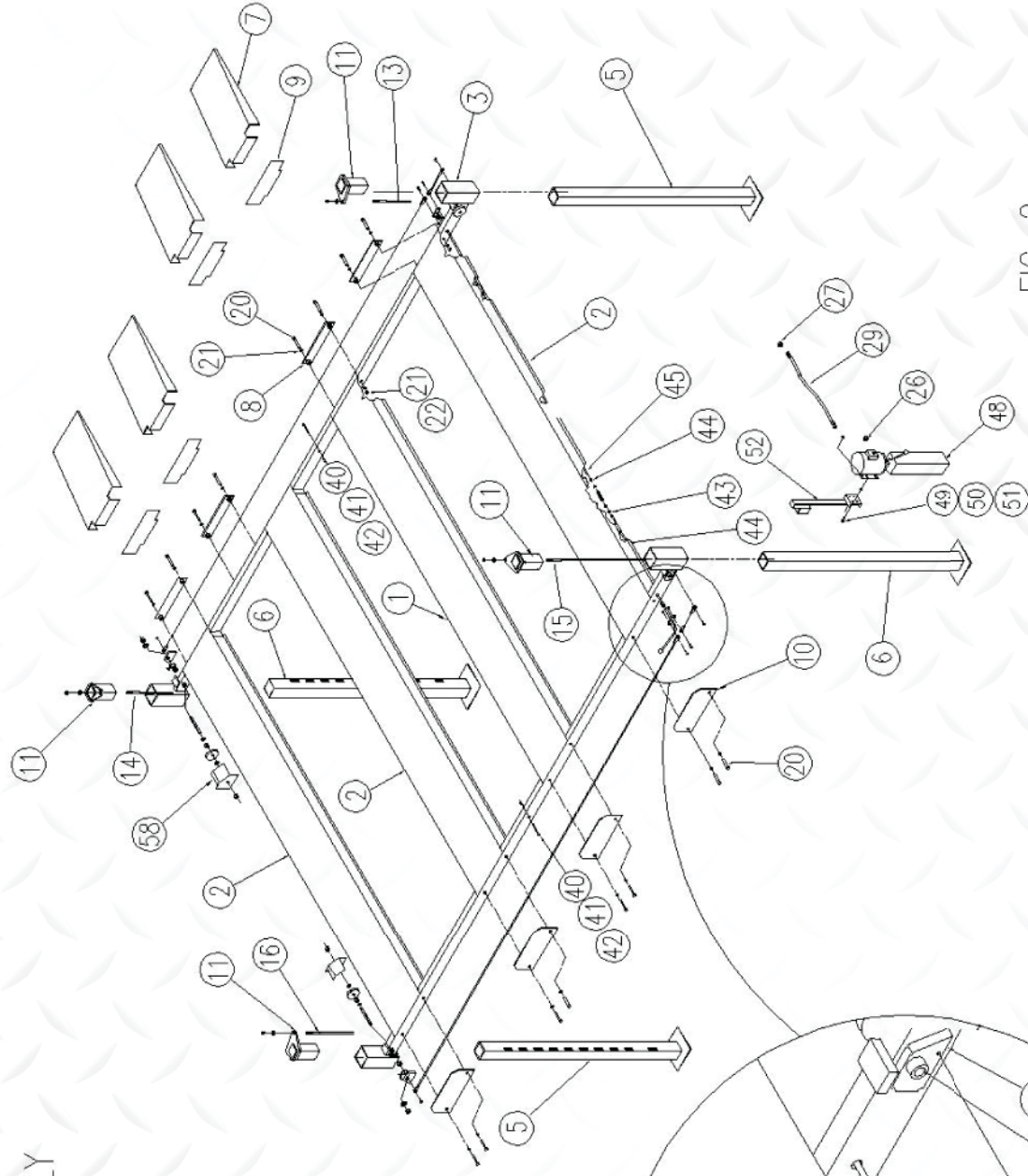
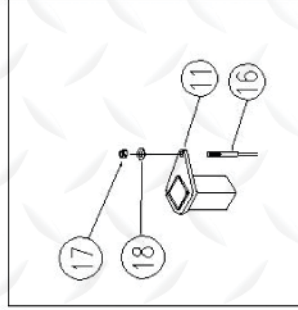
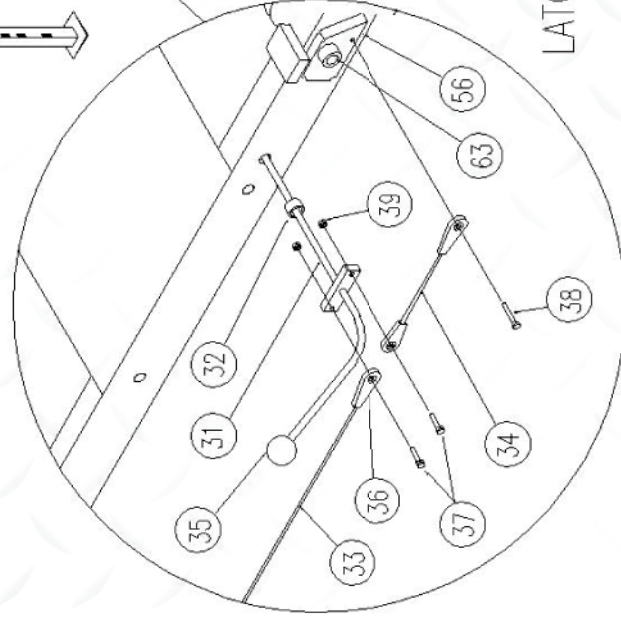


FIG. 2
LIFT ASSEMBLY

LATCH RELEASE LINKAGE



NOTE: THE POWER UNIT CAN GO ON FRONT LEFT OR REAR RIGHT
THE LATCH HANDLE MUST BE LOCATED NEAR THE POWER UNIT

ITEM	DESCRIPTION	QTY
1	MAINSIDE TRACK	1
2	OFFSIDE TRACK	3
3	CROSSRAIL	2
4		
5	COLUMN – LEFT RACK	2
6	COUMN – RIGHT RACK	2
7	RAMP	4
8	RAMP BRACKET	2
9	REAR WHEEL STOP	4
10	FRONT WHEEL STOP	4
11	LEG CAP/CABLE TERMINAL	4
12	POWER UNIT MOUNT	
13	CABLE – SHORT	1
14	CABLE – MEDIUM	1
15	CABLE – LONG	1
16	CABLE – X-LONG	1
17	3/4 NYLOCK NUT	4
18	3/4 FLAT WASHER	4
19		–
20	HEX BOLT 1/2 x 4	8
21	FLAT WASHER 1/2”	8
22	NYLOCK NUT 1/2”	8
23	1” FLAT WASHER	1
24	1” NYLOCK NUT	1
25	3/8 MNPT VENT PLUG	1
26	90 DEGREE O-RING FITTING	1
27	90 DEGREE W/NUT – NO O-RING	1
28	90 DEGREE FITTING W/ PIPE THREAD	1
29	HYDRAULIC HOSE LONG x ____”	1
30	HYDRAULIC HOSE SHORT x ____”	1

ITEM	DESCRIPTION	QTY
31	HANDLE & ROD SAFETY LATCH	1
32	SPACER	2
33	LONG LINKAGE ROD	2
34	SHORT LINKAGE ROD	2
35	KNOB	1
36	HEIM ROD END 1/4 BORE 1/4-28UNF RH THRD	8
37	1/4-28 UNF X 1-1/4 – IN HANDLE	2
38	1/4-20 UNC X 1-3/4	4
39	1/4-20 8 UNC NYLOCK NUT	8
40	EYE BOLT 1/4 UNC X 4-1/2	2
41	1/4 UNC HEX NUT	2
42	1/4 FLAT WASHER	8
43	1/4-20 UNF COUPLER LINKAGE ROD	1
44	JAM NUT 1/2	2
45	ROD EXTENSION	1
46	CABLE FLANGE	1
47	CABLE RETAINER	1
48	POWER UNIT	1
49	HEX BOLT 5/16 x 1	4
50	NYLOCK NUT 5/16	4
51	HEX NUT 5/16	4
52	POWER UNIT BRACKET	1

FIG. 3A

CABLE ROUTING DOUBLE WIDE

START WITH CABLE "A" WITH "A" BEING THE SHORTEST CABLE AND "D" THE LONGEST CABLE

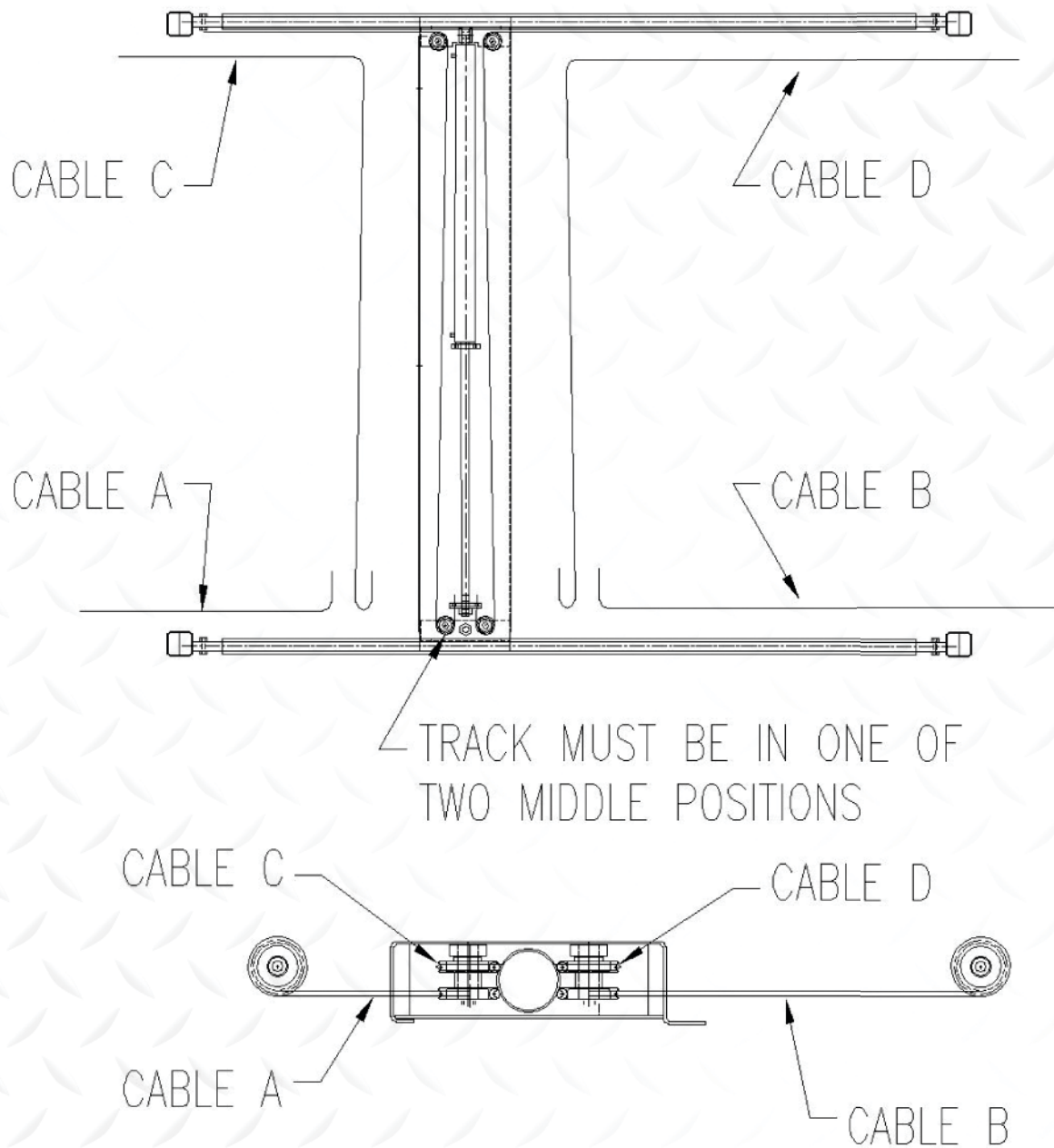


FIG. 3B

CABLE ROUTING

THIS TRACK MUST BE IN ONE
OF TWO MIDDLE POSITIONS
NOT OUTSIDE POSITION

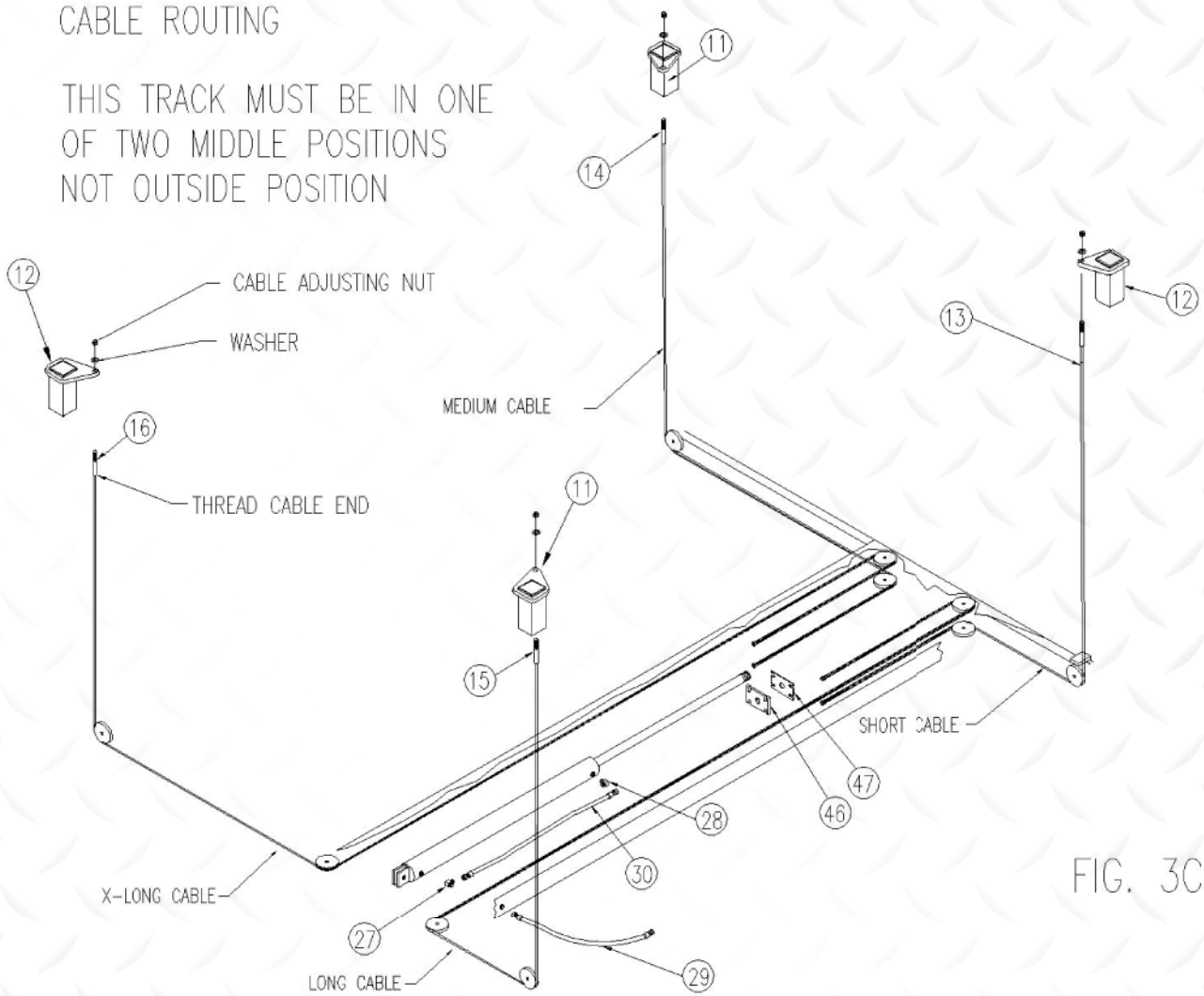


FIG. 3C

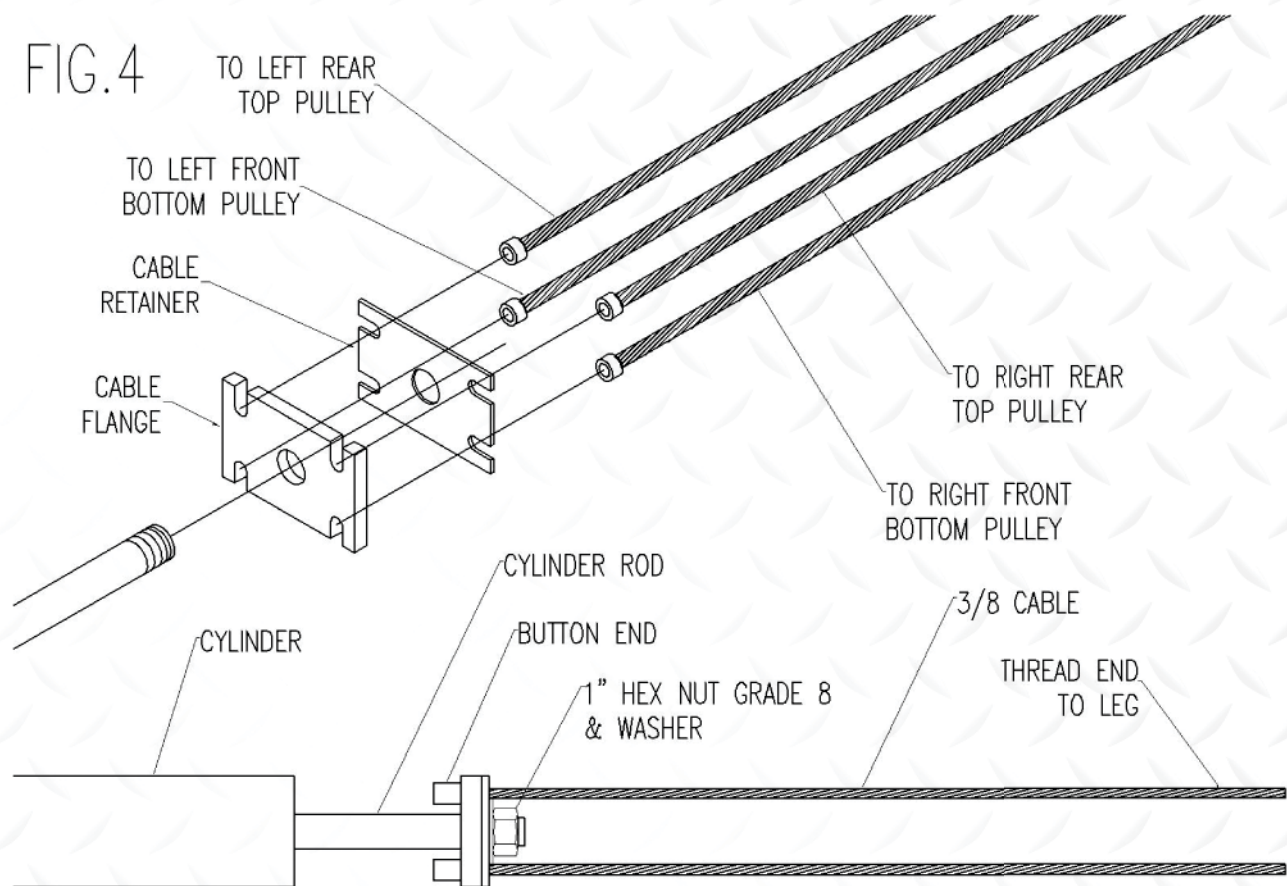
Track Installation

Start with the track with the cylinder. This track will be located with the hose connection facing out toward the leg with power unit bracket attached. **NOTE** The power unit can be located in two locations shown (*See Fig. 1*). With an assistant, pick up and place one end of the mainside track on the crossrail, and then pick up and place the other end on the opposite crossrail (*if you have three assistants, place both ends at the same time*). Use a large screwdriver or aligning punch to align the mounting holes in the cross rails with the mounting holes in the track. **Do not leave the tracks unbolted – install the mounting bolts immediately!** Install **1/2" x 4" mounting bolts and 1/2" washers** thru the ramp brackets and wheel stops. Make sure the bolt head is on the flat side of the bracket. Install the two ramp brackets and two wheel stop with bolts and washers as you secure the mainside track to the cross rail. Secure the bolts with 1/2" washers and nuts placed hand tight. Now, install the offside track and again secure with ramp brackets, wheel stops with **1/2" x 4" bolts and nuts**. After both tracks are installed, tighten all bolts 1/2" x 4" bolts - torque - 45 ft-lbs.

Find the leg caps (**4 each**), holes for cable face towards the center of the lift. Insert the leg caps. (*See Typical Leg Cap Assembly Fig. 2*)

Extend cylinder rod: use compressed air or use a come-along: Remove the plastic shipping caps from ports near each end of the cylinder. Install fittings to adapt your supply of compressed air to **3/8" NPT** vent fitting on back end of cylinder opposite of the rod. (*The fittings are not included with your lift*). When using this method, do not apply air suddenly to the cylinder - gradually increase the air pressure or the rod will extend too quickly. If no compress air is available use a come-along to extend the cylinder. **Caution** - Do not damage the chrome cylinder rod – this can ruin the seals of the cylinder resulting in fluid leakage. Remove any tools or hardware used to extend the rod.

Note: For purpose of this next drawing Front = front of cylinder or rod end and Right = right as if facing the same direction as front of cylinder. You could say - Left Rear = opposite corner from power unit and has no bearing on the rotation of the lift or orientation to your garage or drive because the ramps and wheel stops can go on either end.



Cable Installation

Install the cable flange and retainer on the hydraulic cylinder rod with the 1" locking nut and washer provided.

Start with the shortest cable. Insert the button end of cable into the outside cylinder rod end of the mainside track and make $\frac{1}{4}$ turn or 90 degrees around the lowest pulley. (See Fig.3)

Place button end in the bottom left cable flange slot and secure with the cable retainer. (See Fig.4) Feed the bolt end of the cable $\frac{1}{4}$ turn or 90 degrees around the crossrail pulley near the closest leg and secure the bolt end of the cable in the leg top cap. Place nut on bolt end hand tight

Get the next shortest cable. Insert the button end through the other side of the mainside track and make $\frac{1}{4}$ turn or 90 degrees around the adjacent lower pulley. Place button end in bottom right cable holder slot and secure with cable retainer.

Insert the bolt end of the cable through the opening in the offside track, then run cable $\frac{1}{4}$ turn or 90 degrees around the pulley on the crossrail. Secure the bolt end to the leg top cap. Place washer and nut on threaded end hand tight.

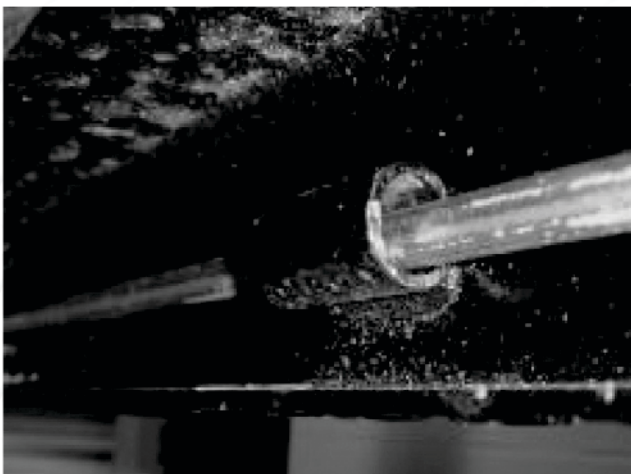
Run the button end of the next shortest cable $\frac{1}{4}$ turn or 90 degrees around the pulley on the opposite end of the mainside track.

Run the threaded end around the crossrail pulley and secure threaded end to leg top cap with nut hand tight. Run the button end of the cable through the underside of the mainside track and make ½ turn or 180 degrees around the upper pulley. Secure the button end to the cable holder and cable retainer.

Get the remaining (*longest*) cable. Run the button end through the openings in the offside track towards the mainside track.

Run the bolt end around the crossrail pulley and secure the bolt end to the leg top cap with nut hand tight. Run the button end through the underside of the mainside track to the only remaining open pulley.

Bring the cable back ½ turn or 180 degrees around to the cable holder and secure it with the cable retainer. Tighten the hydraulic cylinder rod nut to show approximately 2 or 3 threads past the nylon insert. Make sure that the cables are not crossed.



Safety Latch Linkage Installation

Locate and identify the components needed to install the safety latch linkage rods. Install the spacers from on the straight threaded end of the **1/2" x ____" bent rod and the threaded end of the 1/2" x ____" straight safety latch linkage rod.** (See Fig.2)

Install the **1/2" x ____ bent safety latch linkage rod** into the mainside track adjacent to back end of the cylinder (opposite the cylinder rod). Safety latch linkage rod should pass through guide tubes on underside of track.

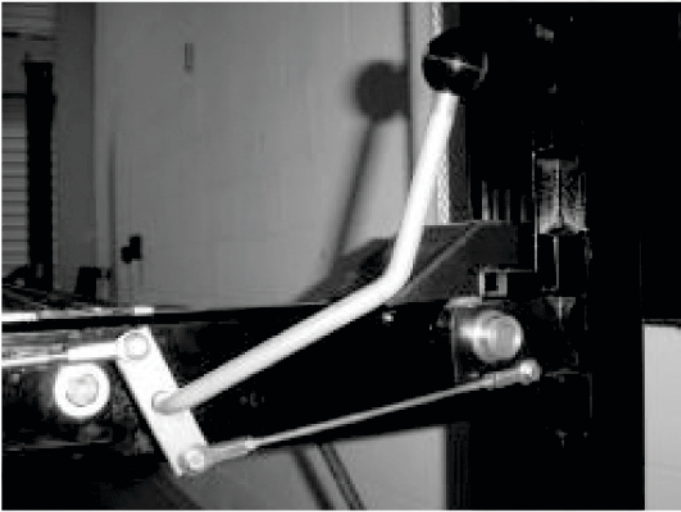


Install lock nuts on threaded ends of both safety lock rods. Thread nuts down rod to approx ½" of end of threads.

Locate **1/4" dia. X ____ EXTRA LONG ROD.** Install heim ends on one end each of both **1/4" dia. x EXTRA LONG ROD** Locate **two 1/4" dia. x ____ SHORT ROD.** Install heim ends on both ends of **1/4" dia. x ____ SHORT ROD.**

Thread a 1/4" nut to the end of the threads on each of the two eyebolts. Follow with a 1/4" washer. Install eyebolts in center of cross rail, with eye on outside of lift and secure with a 1/4" washer and nut.

Install one **1/4" ____" rod** through the eye bolt to the column safety lock. Install the heim end on the threaded end of the rod, and attach the heim end to the column safety lock with a **1/4" x 1 1/4" bolt.**



Attach the other heim end to the upper hole in the bent rod flange with a **1/4" x 1 3/4" bolt**. Make final adjustments to the rod length at this time using the heim ends.

Use a **1/4" x 1 3/4" bolt** to secure the heim end of one **1/4" dia. x ____ SHORT ROD** to the lower hole in the bent rod flange. Secure the other heim end to column safety latch with **1/4" x 1 1/4" bolt**. Make final adjustments to rod length at this time using the heim ends.

Install knob on the bent rod.

Reach underneath the mainside track and install a 1/2" jam nut on other end of the bent rod, and thread it approximately 2" onto the rod. Then, thread the 1/2" coupler approximately 3/4" onto the bent rod.



Thread a 1/2" jam nut onto the **1/2" x ____ Long Rod**. Then, thread the **1/2" dia. x ____ Long Rod** into the 1/2" coupler. This can be started by hand from underneath, and adjusted and tightened from the flange end using a 1" open end wrench.



Align the flange on the **1/2" x ____ Long Rod** to approximately an 11:00 orientation. Have an assistant tighten the jam nuts tight to the coupler.

Install **1/4" dia. x EXTRA LONG ROD** through eye bolt. Secure heim end to column safety latch with **1/4" x 1 1/4" bolt**.

Install a heim end on the remaining end of the rod, and secure it to the upper hole in the flange with a **1/4" x 1 3/4" bolt**. Make a final adjustment of rod length at this time; ensure that the rod does not have more than 1/2" of bend. Secure the heim end of the **1/4" dia. x _____ SHORT ROD** to the lower hole in the flange.

Secure remaining heim end of SHORT ROD to safety latch. Make final adjustments to rod length. Inspect the 1/4" rods for excessive bowing. If so, adjust strain at the 1/2" coupling.

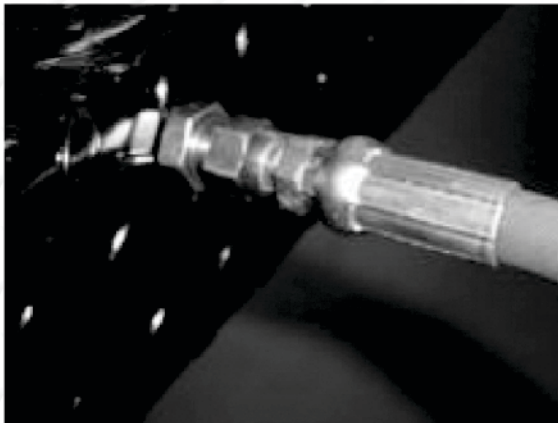
Power Unit Installation: Insert four **5/16" x 1" bolts** into power unit mount on column. Position so that threaded end of bolt is facing out. Secure the bolts with 5/16" nuts. Install the power unit on column over the exposed ends of the bolts and secure with four 5/16" locknuts.

Remove the plastic shipping plug from the base of power unit pump. Install the 90o fitting w/O-Ring in the base of power unit pump next to the lever operated release valve. **IT IS NOT NECESSARY TO USE TEFLON TAPE ON O-RING FITTINGS.**

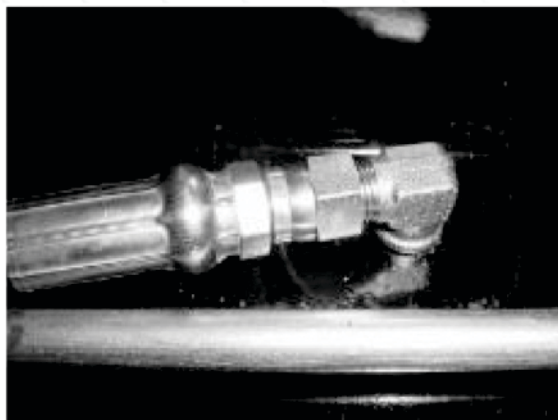


Attach the **71" hose** to the fitting on the power unit.

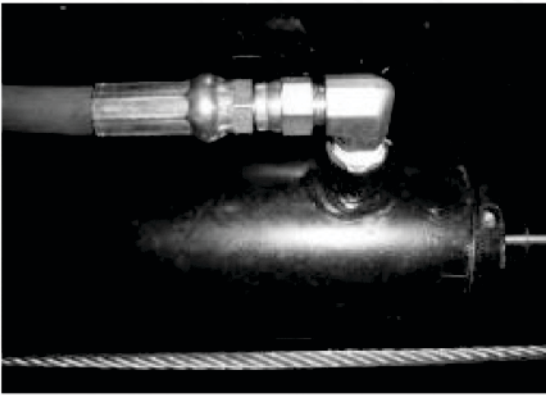
Warning: Make sure the hose will not hang on tank. Do not kink hose – the hose can be placed on the other side of power unit by switching plug to other side. Angle the fitting toward the track. Install the 90o fitting w/nut (bulkhead fitting) - on the outside of the mainside track and tighten.



Attach the other end of the 71" hose to outside fitting in mainside track.



Attach one end of the other hose to the opposite side of the 900 fitting on the inside of the mainside track.



Wrap pipe threads of the 90o fitting **without** O-Ring with three layers of Teflon tape (*not included*). Install the fitting in the rod end of cylinder. Attach the other end of the **71” hose** to the 90o fitting without O-Ring that you have just installed on the cylinder. Note: Leave the fittings the loose at the cylinder and run the pump until oil appears, then tighten the fittings. This will help eliminate as much air as possible. You may want to run oil in to can or bucket. Insure all hydraulic connections are properly tightened before use.

MAKE SURE HOSES ARE KEPT CLEAR OF CABLES.



Install the 3/8” NPT vent fitting in the back end of the hydraulic cylinder. Check ALL the hydraulic fittings – Do not over tighten – fittings will crack.

Place a funnel into vent cap hole and fill the tank with one of the following fluids: AW-32 or ISO-32 hydraulic oil. **Mobile DTE 24, or Texaco HD 32 DO NOT USE DEXRON® IN THIS LIFT!** This tank will hold approximately 12 quarts. **DO NOT USE OILS WITH DETERGENTS.**

Electrical connection must be done by certified electrician. Follow local codes in your area. Improper electrical hook-up can damage motor. The motor can not run on 50Hz with out a physical change to the motor. Use a separate breaker for each power unit. The standard power unit is 220 volt, 60 Hz, single phase. Protect each circuit with 25 amp time delay fuse or circuit breaker. It is recommended that a disconnect switch be located near the and in site of operator incase of short circuit. Keep power unit free of moister. Do not run without hydraulic oil or damage to pump may occur.

Relocating or changing components may cause problems. Each component in the system must be compatible; an undersized or restricted line will cause a drop in pressure. All valve, pump, and hose connections should be sealed and/or capped until just before use. All parts should be supplied from manufacture. Air hoses can be used to clean fittings and other components. However, the air supply must be filtered and dry to prevent contamination. **Most important - cleanliness** - contamination is the most frequent cause of malfunction or failure of hydraulic equipment.

Check Pulley Cover and Lock Collars: Before proceeding, double check to make sure the locking shaft collars for the crossrail cable pulleys are tight and secure. Check the pulley cover (2-*RIGHT* and 2-*LEFT*) over the shaft located on the pulley side of each crossrail. CHECK the pulley and cover are firm against the locking shaft collar already in place. Check the additional lock collar on the outside of the shaft are tight and secure. (See Fig.2) To prevent personal injury or death, crossrail lock collars must be tight. If they are ever removed - always make sure the locking shaft collars are tight and secure.

After installation is completed, before start up, be sure to inspect and tighten all bolts.

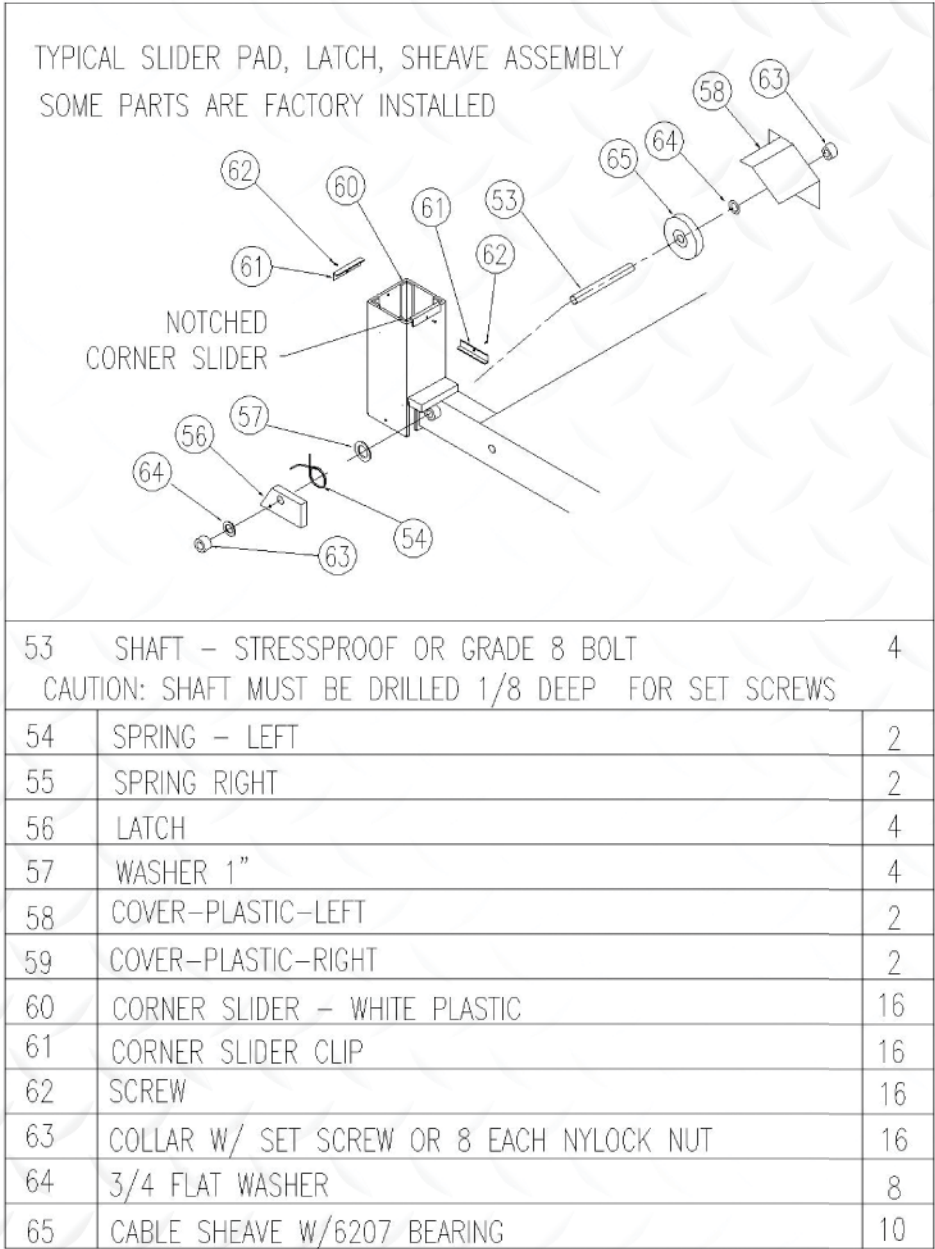


FIG. 5

Start Up: Make sure power unit reservoir is full with 12 quarts of 10-wt hydraulic oil and spray the inside of the columns where the slide blocks glide with a light lubricant.

Initial Operation: Press the UP SWITCH on the power unit. Raise the lift slowly until all the slack in the cables is taken out. Raise the lift until the safety latch closest to the power unit comes within 1" to the bottom of the lowest lock position. Tighten the cable adjusting nut on top of each leg cap until all remaining safety latches come within 1" to the bottom of the lowest lock position. If cables are adjusted evenly the lift should be raising level and all four safety latches engage or audibly click simultaneously.

IF LIFT DOES NOT RISE: Check hose connections. Fluid should be pumping through the hose. Check fluid level.

NOTE: There will be some initial stretching of the cables in the beginning. It will be necessary to readjust the cables a week or so after first use.

Run the lift up and down a few times to make sure that the safety latches is engaging uniformly and that the safety latch release is functioning properly. Re-adjust if necessary.

When lowering the lift **PAY CAREFUL ATTENTION. ALWAYS** make sure that all **FOUR SAFETY LATCHES** are disengaged. If one of the latches locks on descent **STOP** immediately and raise until it is clear of the stop and adjust the hemin on that latch.

Install the approach ramps on the entry side of the lift. Drive a vehicle onto the lift tracks then install the rear wheel chocks. Run the lift up and down a few times to insure that the latches are engaging uniformly and that the safety latch release is functioning properly. Re-adjust if necessary.

OPERATION

Do not use this lift unless you know the proper operation of the lift and its safety devices, and the hazards involved. See Safety Instructions page 2.

1. Drive the vehicle onto lift platform. Set the vehicle's parking brake and leave the transmission in park / gear. Chock the vehicle's wheels.
2. Stand clear - Push the top UP button to raise vehicle to desired height. Push the rod handle on the power unit to open release valve and lower tracks until it stops, check the all four latches for full engagement in the rack on each leg.
3. To lower – push UP button to raise – rotate latch release rod handle and hold - push rod handle on power unit to lower. Warning: Make sure all four latches release – if not STOP, raise higher until latch is clear, if it does not work now the hemin - tie rod end on that latch needs adjustment.
4. Any hydraulic oil leakage, unusual noise, or excessive wear must be fixed before using lift.

The following periodic maintenance is the suggested minimum requirements and minimum intervals. If you hear a noise or see any indication of impending failure - cease operation immediately - inspect, correct and/or replace parts as required. **DO NOT REPLACE ANY PART OF THE LIFT WITHOUT CONSULTING THE FACTORY.**

WARNING OSHA AND ANSI REQUIRE USERS TO INSPECT LIFTING EQUIPMENT. THESE AND OTHER PERIODIC INSPECTIONS ARE THE RESPONSIBILITY OF THE USER.

PRE OPERATION CHECK

The user should perform daily check. **ATTENTION! LOOK OUT!** Daily check of safety latch system is very important - the discovery of device failure before needed could save you from expensive property damage, lost production time, serious personal injury and even death.

1. Check safety latches for free movement and full engagement with rack.
2. Check hydraulic connections, and hoses for leakage.
3. Check cables for damage and that they are in the groove on cable sheave.
4. Check lock collars at all rollers and sheaves.
5. Check bolts, nuts, and screws and tighten.
6. Check wiring & switches for damage.
7. Keep base plate free of dirt, grease or any other corrosive substances.

WEEKLY MAINTENANCE

1. Check hydraulic oil level.
2. Check and tighten bolts and nuts, and screws.

YEARLY MAINTENANCE

1. Lubricate inside column
2. Change the hydraulic fluid - good maintenance procedure makes it mandatory to keep hydraulic fluid clean. No hard fast rules can be established; - operating temperature, type of service, contamination levels, filtration, and chemical composition of fluid should be considered. If operating in dusty environment shorter interval may be required.

The following items should only be performed by a trained maintenance expert. Consult the factory before performing any of the following tasks.

1. Replace hydraulic hoses.
2. Replace cables and sheaves.
3. Replace or rebuild air and hydraulic cylinders as required.
4. Replace or rebuild pumps / motors as required.
5. Check hydraulic and air cylinder rod and rod end (threads) for deformation or damage.
6. Check cylinder mount for looseness and damage.

Relocating or changing components may cause problems. Each component in the system must be compatible; an undersized or restricted line will cause a drop in pressure. All valve, pump, and hose connections should be sealed and/or capped until just before use. All parts should be OEM or factory approved equivalent. Air hoses can be used to clean fittings and other components. However, the air supply must be filtered and dry to prevent contamination. Most important - cleanliness - contamination is the most frequent cause of malfunction or failure of hydraulic equipment.

The troubleshooting and maintenance procedures described in this manual can be done by the lift's owner / employer. Any other procedure should be done only by trained lift service personnel: These include cylinder, chain or latch repair or replacement, Structural repair or replacement. Replace worn or broken parts only with genuine factory parts or approved equivalent. If any component of the lift is found to be defective, any hydraulic oil leakage seen, unusual noise is heard, or excessive wear discovered DO NOT USE THE LIFT until repairs are made! If a concrete anchor bolt becomes loose, cracks in concrete appear DO NOT USE THE LIFT until repairs are made! It is the user's responsibility that the lift is maintained and used in a safe manner and that unauthorized persons are kept away from the lift. Keep hair, loose clothing, fingers, and all parts of the body away from moving parts. Remain clear of the moving platform, carriage, chain rollers, and latch parts. Use only as described in this manual. Use only manufacturer's recommended attachments. The owner of the lift shall ensure that lift operators are qualified and that they are trained in the safe use and operation of the lift using the manufacturer's operating instructions. The owner shall establish procedures to periodically inspect the lift in accordance with the lift manufacturer's instructions. The owner shall ensure that lift inspectors are qualified and that they are adequately trained in the inspection of the lift.

This is a vehicle lift installation / operation manual and no attempt is made or implied herein to instruct the user in lifting methods particular to any vehicle or an individual application. Rather, the contents of this manual are intended as a basis for operation and maintenance of the unit as it stands alone or as it is intended and anticipated to be used in conjunction with other equipment.

Proper application of the equipment described herein is limited to the parameters detailed in the specifications and the uses set forth in the descriptive passages. Any other proposed application of this equipment should be documented and submitted in writing to the factory for examination. The user assumes full responsibility for any equipment damage, personal injury, resulting from misuse, modification, or alteration of the equipment described in this manual or any subsequent damages.

Do Not Weld, Apply Heat, Or Modify This Equipment In Any Manner Without Written Authorization

Warning! Risk of explosion.

This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors. This machine should not be located in a recessed area or below floor level. Any electrical components: wire connection, switches, relay, solenoids, and other devices can arc or spark igniting fuel, flammable liquids, gases or vapors. All wires and connection should be kept 24" above the floor. Extreme caution should be used with any vehicle that has a fuel or oil leak. Explosion proof lighting and control switches are recommended for hazards conditions such as lights mounted permanently or temporally on lift arms or track below an internal combustion type or electric automobile. Batteries can produce explosive gases. Use good ventilation when charging batteries to remove gases.

TROUBLE	CAUSE	SOLUTION
(1) Pump/motor does not start.	Improper electrical hook-up. Blown fuse. Pump binding or stuck. Motor thermal overload tripped . Thermal overload in starter box tripped (30 only).	<ul style="list-style-type: none"> ✓ Rewire. ✓ Replace fuse. ✓ Remove (flush) or replace. ✓ Let cool. ✓ Push button (starter box) reset. ✓ Replace switch. ✓ Call electrician.
(2) Pump/motor operates but no pressure.	Wrong rotation of motor (NOTE: Air bubbles out inlet lone).	<ul style="list-style-type: none"> ✓ Rewire.
(3) Pump/motor operate low flow and/or low pressure (in raise mode).	Clogged inlet strainer (cracking noise). Relief valve leaking dirt on seat.	<ul style="list-style-type: none"> ✓ Clean strainer in solvent . ✓ Flush seat or ballize seat again.
(In pressure mode).	Release valve leaking. Dirt on seat. Release stem out of adjustment. O-Ring missing or cut . Relief valve setting too low .	<ul style="list-style-type: none"> ✓ Flush seat. ✓ Readjust stem setting. ✓ Replace O-ring. ✓ Reset.
(4) Pump/motor operates does not hold system.	Fitting/fittings loose. Check valve leaking. Dirt on seat. Release stem out of adjustment. O-ring missing or cut . Defect of blowhole in motor end head internally.	<ul style="list-style-type: none"> ✓ Tighten or replace fitting. ✓ Flush seat. ✓ Readjust stem setting. ✓ Replace O-ring. ✓ Replace motor.
(5) Failure to lower.	Sticking release valves stem, or out of adjustment.	<ul style="list-style-type: none"> ✓ Replace stem and/or cartridge . ✓ Readjust stem setting .
(6) Air in oil.	Loose inlet connection or low oil level. Leaky or blown oil seals in pump. Siphon check does not seat.	<ul style="list-style-type: none"> ✓ Tighten connections. ✓ Add oil. ✓ Replace oil seal. ✓ Replace.
(7) Motor does not run when energized.	Breaker thrown or fuse blown . Motor thermal overload tripped . Thermal overload in starter box tripped (30 only). Check micro switch. Faulty wiring, connections.	<ul style="list-style-type: none"> ✓ Reset or replace. ✓ Wait for overload to cool. ✓ Push button to reset. ✓ Replace if necessary . ✓ Call electrician.
(8) Oil blows out the breather/filter port	Oil overload. Vehicle has been lowered too fast.	<ul style="list-style-type: none"> ✓ Remove to ½ to 2/3 full. ✓ Restrict lowering with manually controlled release valve. ✓ Replace.
(9) Cylinder will not lift load.	Seal damage to piston. Oil leaking from front of cylinder.	<ul style="list-style-type: none"> ✓ Call factory for instructions.
(10) Oil requirements.	AW-32 or ISO-32 hydraulic oil.	

Carefully remove the banding, stretch film or pallet wrap and other packing materials. **CAUTION!** Be careful when cutting steel banding material as items may become loose and fall causing damage or injury. Inspect the lift and all components for any signs of concealed shipment damage or shortages. Remember to report any shipping damage to the carrier and make a notation on the delivery receipt. When this equipment is shipped, responsibility passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser with the transportation company at the time shipment is received.

Check the voltage, phase and proper amperage requirements for the motor shown on the motor plate. Wiring should be performed by a certified electrician only. **Danger!** The power unit used on this lift contains high voltage. Disconnect power at the before performing any service or repairs. Starting Capacitors can store charge. Guard against electric shock. This electric motor and controls must be grounded while to protect the operator from electric shock. Never connect the green wire to a live terminal. This is for ground use only. Read this manual carefully and completely until you understand all safety warnings & procedures before attempting to install, maintain or operate this lift. We recommend that professional lift personnel install and maintain this equipment.

Addendum

Check the voltage, phase and proper amperage requirements for the motor shown on the motor plate. Wiring should be performed by a certified electrician only. **Danger!** The power unit used on this lift contains high voltage. Disconnect power at the before performing any service or repairs. Starting Capacitors can store charge. Guard against electric shock. This electric motor and controls must be grounded while to protect the operator from electric shock. Never connect the green wire to a live terminal. This is for ground use only.

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LOCKOUT/TAGOUT

(Control of Hazardous Energy)

Purpose

This procedure establishes the minimum requirements for the lockout of energy that could cause injury caused by the unexpected energization, start up, or release of stored energy during service or maintenance to personnel. All employees and service personnel from outside service companies shall comply with this procedure. Use this procedure to make sure the machine or equipment is stopped and isolated from all potentially hazardous energy sources, and locked out before any employee begins work. The following lockout procedure contains the minimum information necessary to help you develop an energy control procedure that meets the requirements of Lockout/Tagout *(Control of Hazardous Energy)*, Chapter 296-803 WAC.

For complex energy control systems, you may need to develop, document, and use more comprehensive procedures.

Responsibility

The responsibility for assuring that this procedure is followed is binding upon all employees and service personnel from outside service companies (*i.e., authorized installers, contactors, etc.*). All employees shall be instructed in the safety significance of the lockout procedure by the facility owner/manager. Each new or transferred employee along with visiting outside service personnel shall be instructed by the owner/manager (or assigned designee) in the purpose and use of the lockout procedure.

Preparation

Employees authorized to perform lockout shall ensure that the appropriate energy isolating device (*i.e., circuit breaker, fuse, disconnect, etc.*) is identified for the lift being locked out. Other such devices for other equipment may be located in close proximity of the appropriate energy isolating device. If the identity of the device is in question, see the shop supervisor for resolution. Assure that proper authorization is received prior to performing the lockout procedure.

Sequence of Lockout Procedure

The authorized employee will identify the type and magnitude of the energy that the machine or equipment uses, understand the hazards of the energy, and know the methods to control the energy.

Notify all of the following affected employees that the machine or equipment will be shut down and locked out for service or maintenance being performed and the reason for it.

Unload the subject lift. Shut it down and assure the disconnect switch is "OFF" if one is provided on the lift.

The authorized person must completely isolate the machine or equipment from its energy sources by using the appropriate energy-isolating devices. Lock out the energy isolating devices with assigned individual locks. If this is a lockable device, the authorized lockout person places the assigned padlock on the device to prevent its unintentional reactivation. An appropriate tag is applied stating the person's name, at least 3" x 6" in size, an easily noticeable color, and states not to operate device or remove tag. If this device is a non-lockable circuit breaker or fuse, replace with a "dummy" device and tag it appropriately as mentioned above. Attempt to operate lift to assure the lockout is working.

CAUTION: Return the operating controls to the safe, neutral, or off position, after verifying the equipment is isolated from its energy sources.

Dispel or restrain stored and residual energy, such as that in capacitors, springs, elevated machine members, rotating flywheels, hydraulic systems, and air, gas, steam, or water pressure, using methods such as grounding, repositioning, blocking, or bleeding down. The equipment is now locked out and ready for the required maintenance or service.

Restoring Equipment to Service

Restore the machine or equipment to service after the service or maintenance is completed and the machine or equipment is ready to return to its normal operating condition by following these steps:

Check the machine or equipment and the immediate area around it to make sure all nonessential items have been removed and that the machine or equipment is in operating condition and ready to energize. Make sure all employees are safely positioned for starting or energizing the machine or equipment. Verify that the controls are in neutral. After verifying all work on the lift is complete and the area is clear of tools, vehicles, and personnel remove the lockout devices and reenergize the machine or equipment.

Notify affected employees that the service or maintenance is completed and the machine or equipment is ready to use.

Never operate the lift by over riding the electrical controls (*using the contactors located inside the control panel*). All safety devices are by-passed in this mode of operation and lift damage or severe personal injury could occur.

Do not operate the lift using the operator pushbuttons prior to having all safety devices and/or gate interlocks wired and in the circuit. Never by-pass any safety device and/or interlock.

If you choose to anchor the lift use 5-1/2 concrete anchors – see Drilling and Installation Procedure below. Lift must be anchored if floor slope is greater than 1/8" per 1 foot.

After verifying the lift is square and level and the columns are plumb. Using the holes at the base of each post as a guide, drill the four mounting holes for the anchors one at a time – inserting anchors as you go.

The anchor bolts must be installed at least 5" from any edge of the concrete or any seam.

Use Carbide tip drill bit, 3/4" diameter. Tip diameter to ANSI Standard B95, 12-1977 (.775"-.787").

Use a concrete hammer drill only. Do NOT use excessively worn bits or bits that have been incorrectly sharpened. Keep the drill perpendicular while drilling. Let the drill do the work. Do Not apply excessive pressure. Lift the drill up and down to remove dust and reduce binding.

Drill the hole completely through the slab. Blow the dust from the hole. This increases the holding power.

Assemble the washer and nut onto the anchor bolt. Thread the nut approximately 4/5's of the way onto the anchor bolt so that the top of the nut is just above the top of the bolt. Using a hammer on the nut, carefully tap the anchor bolt into the concrete. Do Not damage the nut or the threads.

Tap the nut and bolt so that the washer rests against the base of the leg. NOTE: When using the typical 3/4" x 5 1/2 long anchors, if the top of the anchor exceeds 2 1/4" above the floor grade, you DO NOT have enough embedment. Tighten the nut two or three turns using hand tools. Do Not use an impact wrench. Tighten to 90ft.lbs.